CAST IRON

IS 13095

CM/L-9700011114

BUTTERFLY VALVE (WAFER)

INTRODUCTION

Leader Butterfly Valves are designed to meet the flow control requirement of plumbing, fire-fighting and HVAC application. The body seat is vulcanised in-situ onto the body and offers 100% bi-directional sealing. The wafer style body has universal design to fit between flanges of all almost all standards.

PRINCIPAL FEATURES

- Design Standard: IS 13095.
- Wafer type design makes it compact and take lesser space.
- Dynamic sealing of concentric disc is obtained with vulcanised rubber seat at very low torque.
- High precision disc external profile for smooth operation & tight shut off sealing with low operating torque.
- Moulded rubber body seat is extending on to the contact faces ensures perfect sealing and eliminates the need for separate flange gaskets.
- Notch plate ensures the locking of the hand lever at different position in addition to open and closed position.
- Shaft sealing is ensured by double sealing of Bush and `O' ring combination.
- Body castings made of superior FG 260 grade cast iron to ensure additional strength.
- Valve disc made of ductile iron with epoxy coating / SS304 / SS316 offers high strength against pressure.
- Shaft made of martensitic stainless steel to ensure maximum strength and torsional rigidity.
- Two piece stem design which is precisely guided between the PTFE bush & Rubber 'O' Rings to prevent leakage, corrosion and stem seizure.
- Taper disc holder pins to ensure shock proof shaft to disc connection & suitability of replacement at field.
- Easy visual control of open / closed position marked on the notch plate.
- Operation mode manual, gear, electric, pneumatic.
- Available with locking arrangement on request.
- Temper Switch / supervisory limit switches option available on request.
- Top flange as per ISO 5211 to suit F Series flanges of Gears and Actuators.

END CONNECTION

Suitable for Clamping between flanges as per ASME B16.1 Class-125, ASME B16.5 Class-150, IS 6392, Table 17, IS 1538, BSEN 1092 PN25, BS:10 Table D, E, F, H.

UTILISATION & SERVICE

Best suited for water, HVAC, fire-fighting service.

WORKING PRESSURE & TEMPERATURE LIMITS

Maximum Working Pressure: 16 Bar.
Maximum Working temperature: 120°C.
See Pressure / Temperature Diagram.

Item Code:	CI0091, CI091A, CI091B
Disc:	S.G. Iron, SS(CF8), SS(CF8M)
Pressure Rating:	PN-1.6
Testing Standard:	BSEN 12266 Part-1
Size Range:	40mm to 300mm
Product Standard:	IS 13095

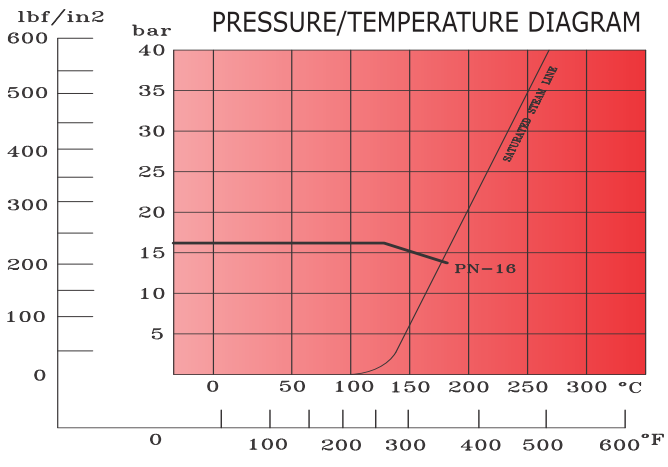
SUITABLE FOR

Water	Oil	Air	Gases
✓			

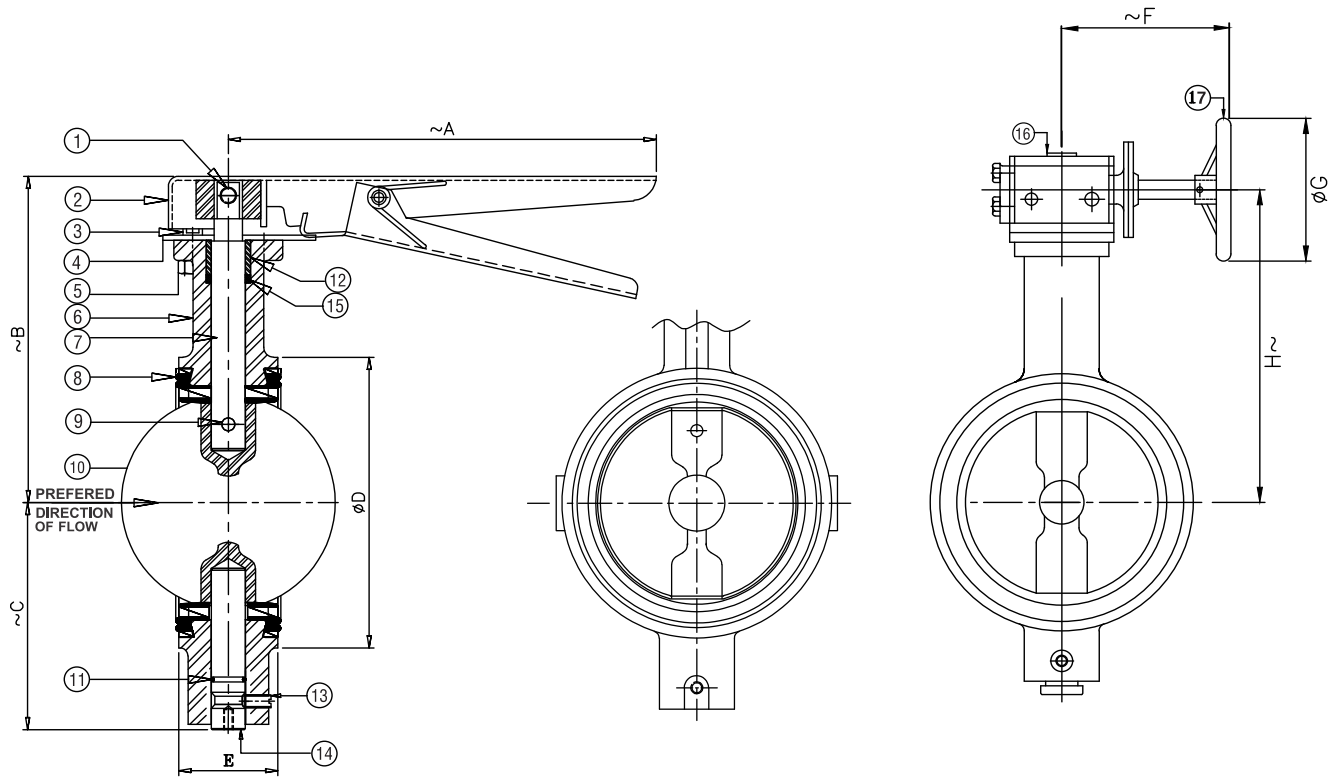
TEST PRESSURE (Hydrostatic)

Rating	PN-1.6
Body (Hyd.)	2.4 MPa
Seat (Hyd.)	1.6 MPa

PRESSURE/TEMPERATURE DIAGRAM



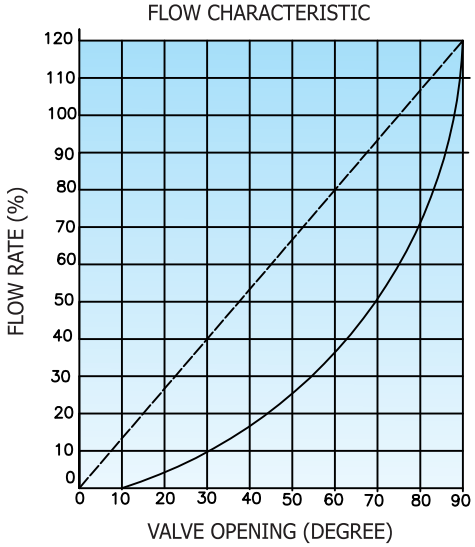
Note : The above data is subject to change without notice due to our continuing product improvement program.



DIMENSIONAL DATA

SIZE (mm)	40	50	65	80	100	125	150	200	250	300
~A	214	212	212	212	212	212	214	356	406	406
~B	118	130	146	151	182	192	210	236	290	320
~C	64	70	81	81	106	142	137	159	201	248
ØD	81	95	111	120	144	175	200	255	325	374
E	33 $^{\pm 2}$	43 $^{\pm 2}$	46 $^{\pm 2}$	46 $^{\pm 2}$	52 $^{\pm 2}$	56 $^{\pm 2}$	56 $^{\pm 2}$	60 $^{\pm 2}$	68 $^{\pm 2}$	78 $^{\pm 3}$
~F	180	180	180	180	180	180	180	180	220	220
ØG	175	175	175	175	175	175	175	175	250	350
H~	125	137	153	160	170	207	218	243	300	330

FLOW CHARACTERISTIC



MATERIAL SPECIFICATION

P.No.	NAME OF PART		MATERIAL
1	GRUB SCREW		MILD STEEL
2	HANDLE	UP TO 6"	M.S. SHEET (IS 2062) FABRICATED (POWDER COATED) / C.C.S. (IS 2062)
		8" TO 12"	
3	L-KEY BOLT		CARBON STEEL
4	INDEXING PLATE		MILD STEEL (IS 2062)
5	NUT		CARBON STEEL
6	BODY		C.I. (IS 210 Gr. FG 260)
7	UPPER STEM		S.S. (IS 6603 X 12 Cr. 12)
8	MOULDED LINER		BUNA-N / EPDM (SHORE HARDNESS 70°±4)
9	TAPER PIN		HANDENED STEEL
10	DISC		S.G. IRON (IS 1865 SG 400/15) / S.S. (ASTM A351 Gr. CF8) / S.S. (ASTM A351 Gr. CF8M)
11	`O' RING		BUNA-N / EPDM (SHORE HARDNESS 60°±4)
12	BUSHING		PTFE
13	LOWER STEM		S.S.(IS 6603 x 12 Cr. 12)
14	GRUB SCREW		MILD STEEL
15	PACKING		BUNA-N / EPDM (SHORE HARDNESS 60°±4)
16	GEAR BOX		-----
17	HAND WHEEL		MILD STEEL (IS 2062)

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