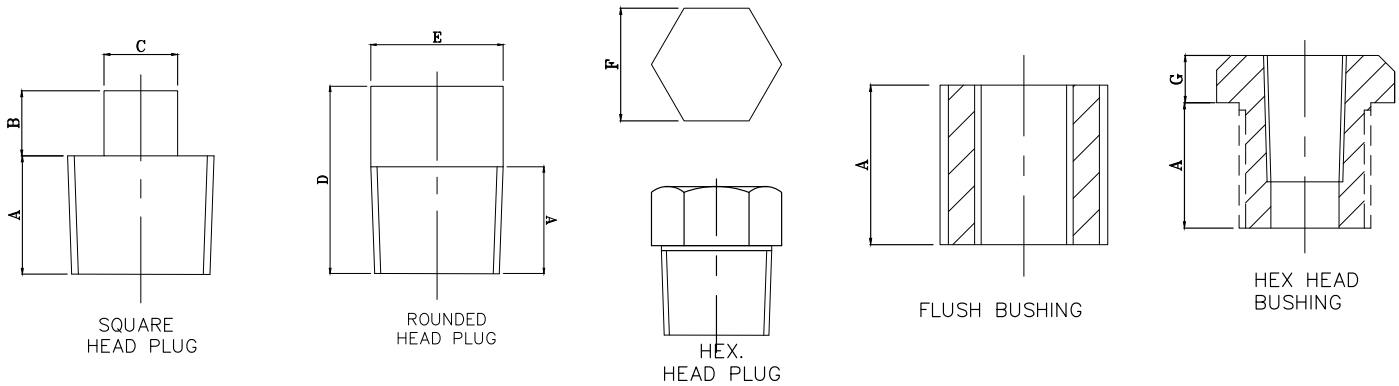


## FORGED PLUGS & BUSHINGS

Product	Plug
Product Standard	ASME BS:16.11
Material	A105, LF2, F5, F9, F11, F22, F304, F304L, F316, F316L, F321
End Detail	Screwed Female NPT Threads to ANSI/ASME B1.20.1



DN	NOM. PIPE SIZE	LENGTH A (MIN.)	PLUG SQ. HEAD		ROUND HEAD PLUGS		HEX PLUGS & BUSHINGS		
			HEIGHT OF SQ.	WIDTH FLATS	NOM. DIA OF HEAD	LENGTH	WIDTH FLATS	HEX HEIGHT (MIN.)	
			B (MIN.)	C (MIN.)	E	D(MIN.)		F(NOM.)	BUSHINGS
								G	H
6	1/8	10	6	7	10	35	11	-	6
8	1/4	11	6	10	14	41	16	3	6
10	3/8	13	8	11	18	41	18	4	8
15	1/2	14	10	14	21	44	22	5	8
20	3/4	16	11	16	27	44	27	6	10
25	1	19	13	21	33	51	36	6	10
32	1-1/4	21	14	24	43	51	46	7	14
40	1-1/2	21	16	28	48	51	50	8	16
50	2	22	18	32	60	64	65	9	18
65	2-1/2	27	19	36	73	70	75	10	19

Threads shall be NPT as per ASME B 1.20.1. Other forms of threads can also be provided on request.